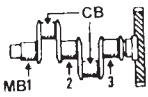










CHRYSLER PRODUCTS HIGH PERFORMANCE ENGINES (cont.)

8 CYLINDER		Counter Data				Shop Data			
									
Bearing or Position	Bearing materials	Clevite 77 Part No.	Available Undersizes	Std. Shaft Diameter	Vert. Oil Clearance	Max. Wall	Brg. O.D. or Housing Bore	Max Length	
2	(continued from previous page)							2	
Cam Bearing Set	B-1	SH-876S	S (Std. only)						
1	B-1	SH-876	(Std. only)	1.9980/1.9990	.0025/.0065	.0640	2.1295/2.1305	.760	
2	B-1	SH-403	(Std. only)	1.9820/1.9830	.0005/.0045	.0645	2.1135/2.1145		
3	B-1	SH-404	(Std. only)	1.9670/1.9680			2.0985/2.0995	.680	
4	B-1	SH-405	(Std. only)	1.9510/1.9520			2.0825/2.0835	.760	
5	B-1	SH-406	(Std. only)	1.7480/1.7490			1.8795/1.8805		
Main Bearing Set	TM-77	MS-1348P	P-10-20-30						
NOTE: For 1980-74 engines only.									
1-2-4-5	TM-77	MB-2065P	P-10-20-30	2.6245/2.6255	.0011/.0036	.0956	2.8175/2.8180	.949	
3	TM-77	MB-2630P(F)	P-10-20-30					1.224	
NOTE: MS-1348P bearings for all positions are full annular grooved.									
Main Bearing Set	TM-77	MS-876P	P-10-20-30-40, C-60						
NOTE: For 1973-58 engines only.									
1-2-4-5	TM-77	MB-2065P	P-10-20-30-40, C-60	2.6245/2.6255	.0011/.0036	.0956	2.8175/2.8180	.949	
3	TM-77	MB-2456P(F)	P-10-20-30-40, C-60					1.224	
NOTE: MS-876P bearings for all positions are full annular grooved.									
NOTE: MB-2456C-60 is .010" oversize length.									
Rod Forging	1618699, 1737692, 1851535, 2406782, 2951908			Connecting Rod	45#				
C/S Forging	1737641, 1737642, 1851527, 2203155, 2203157, 2206157, 2206159, 2482923, 3462923, 3751877, 4027172			Main Bearing	85#				
3	383 (1960-59) High Performance	4.031 x 3.750	426 inc. Hemi (1971 x 63) High Performance	4.250 x 3.750			3		
	413 (1977-59) High Performance	4.188 x 3.750	440 (7.2L)1980-66) High Performance	4.320 x 3.750					
Rod Bearing (8)	B-2	CB-1512M	M-10	2.3740/2.3750	.0015/.0036	.0620	2.5000/2.5005	.846	
Rod Bearing (8)	B-2	CB-1512M(U)	M (Std. only)	2.3740/2.3750	.0015/.0036	.0620	2.5000/2.5005	.846	
NOTE:CB-1512M has dowel hole in cap half and may also be used in engines without doweled connecting rods.									
NOTE:CB-1512M is for crankshafts with extra large fillets. (.070" x 60 degree chamfers).									
Rod Bearing (8)	TM-77	★ CB-527H	H (Std. only)	2.3740/2.3750	.0006/.0027	.0622	2.5000/2.5005	.929	
Rod Bearing (8)	TM-77	★ CB-527HX	HX (Std. only)	2.3740/2.3750	.0016/.0037	.0617	2.5000/2.5005	.927	
Rod Bearing (8)	TM-77	★ CB-527HD	HD-1-10	2.3740/2.3750	.0006/.0027	.0622	2.5000/2.5005	.927	
Rod Bearing (8)	TM-77	★ CB-527HXD	HXD (Std. only)	2.3740/2.3750	.0016/.0037	.0617	2.5000/2.5005	.927	
NOTE: CB-527HX and CB-527HXD have .0005" thinner wall per half shell than CB-527H and CB-527HD, for .001" more oil clearance.									
NOTE: CB-527H and CB-527HX are equal wall bearings without dowel hole in cap half.									
NOTE: CB-527HD and CB-527HXD have dowel hole in cap half and may also be used in engines without doweled connecting rods.									
Cam Bearing Set	B-1	SH-876S	S (Std. only)						
1	B-1	SH-876	(Std. only)	1.9980/1.9990	.0025/.0065	.0640	2.1295/2.1305	.760	
2	B-1	SH-403	(Std. only)	1.9820/1.9830	.0005/.0045	.0645	2.1135/2.1145		
3	B-1	SH-404	(Std. only)	1.9670/1.9680			2.0985/2.0995	.680	
4	B-1	SH-405	(Std. only)	1.9510/1.9520			2.0825/2.0835	.760	
5	B-1	SH406	(Std. only)	1.7480/1.7490			1.8795/1.8805		
Main Bearing Set	TM-77	★ MS-1277HG	HG-10						
NOTE: For 1980-74 engines only.									
1-2-4-5	TM-77	★ MB-2067HG	HG-10	2.7495/2.7505	.0010/.0031	.0955	2.9425/2.9430	.944	
3	TM-77	★ MB-2625HG(F)	HG-10		.0004/.0025	.0958		1.224	
NOTE: MS-1277HG bearings for all positions are full annular grooved. Main bearings sold in complete sets only.									

★ H-Series high performance bearings.

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